

MECHANOCHEMICAL APPROACH TO SYNTHESIZE AMINE- AlH_3 ADDUCTS AS ENERGETIC MATERIALS

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The direct synthesis of AlH_3 from Al with H_2 requires extreme conditions beyond technical feasibility, which limits the use of AlH_3 . However, this limitation can be bypassed via stabilizing nitrogen-based ligands and ball milling.^[1]

Two approaches using *triethylenediamine* (TEDA) and *hexamethylenetetramine* (HMTA) resulted in the formation of $[(\text{TEDA})\cdot\text{AlH}_3]_n$ and $[(\text{HMTA})\cdot\text{AlH}_3]_n$, while using quinuclidine resulted in isolated molecular complexes $(\text{quinuclidine})_2\cdot\text{AlH}_3$ ^[2]. The solvochemical method uses $\text{LiAlH}_4 + \text{AlCl}_3$ to obtain AlH_3 , which is then reacted with amines at low temperature. In contrast, the mechanochemical method operates under 100 – 180 bar H_2 -pressure with metallic Al powder and amines at ~RT. The crystal structures were determined from X-ray powder diffraction data (Figure 1); decomposition behavior was analyzed by TGA-DSC coupled with mass spectrometry.

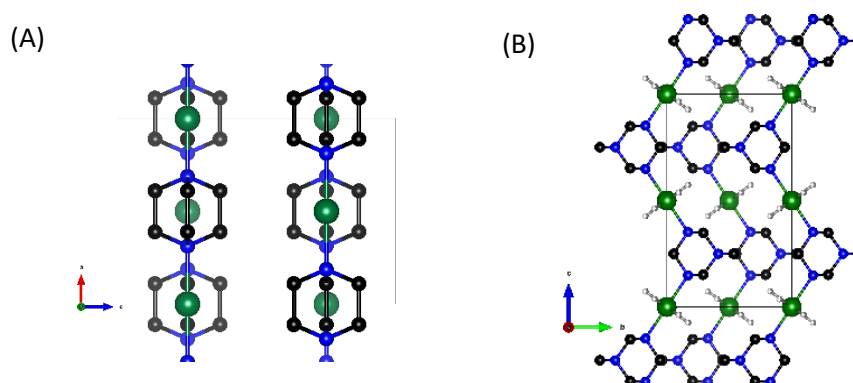


Figure 1. Packing motifs of coordination polymers $[\text{TEDA-AlH}_3]_n$ (A) and $[\text{HMTA-AlH}_3]_n$ (B)

Due to the high hydrogen capacity of 10.1 wt.% in AlH_3 and its easy dehydrogenation at mild conditions, AlH_3 has attracted particular attention as an energetic material, including solid propellants for rockets, promoting the specific impulse while reducing the erosion of the engine nozzles.^[3] Since AlH_3 is not stable towards oxidizers in the solid propellant mixture, adding Lewis bases to form Al-N compounds significantly enhanced the stability while maintaining a desirable combustion energy.

In summary, we showed two procedures to the direct hydrogenation of Al metal in the presence of amines to obtain remarkably stable AlH_3 complexes as energetic materials for solid rocket boosters.

References

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